



Recommended settings

HeavyDuty (26µm)

Air cushion type	Temperature [°C]	Air volume [%]
Heavy Duty (26µm):		
7.1	180-190	30-35
7.2	180-190	30-34
7.3	180-190	36-40
7.4S	180-190	46-50
7.5S	180-190	70-74
8.1	180-190	80-85
8.2	180-190	60-65
8.3*	180-190	65-70
8.4*	180-190	80-85
8.5*	180-190	80-85
8.6*	180-190	80-85
8.3 XL* (MS12)	120-130	100
8.4 XL*) (MS10)	120-130	100

* Guiding pins recommended

Please consider the recommended Blowing time "BT" for the cushion types

00: Type 7.1/7.2/8.1

01: Type 8.2/8.3/8.3 S/8.3 XL/8.3 XXL/8.4/8.5/8.6/8.7/8.9

02: Type 7.3

03: Type 7.4/7.5

Approx. change of wear parts

Approx. change of wear parts	PaperWave	PlantWave	Climafilm100	PolyWave Ind. ESD/ClimaFilm50	Heavy Duty	PolyWave Eco & Super Eco
	Up to:	Up to:	Up to:	Up to:	Up to:	Up to:
Ceramic Blade per side (4 sides)	35,000m	40,000m	20,000m	30,000m	20,000m	40,000m
Special hardened Blade per side (2 sides)	x	15,000m	x	15,000m	5,000m	15,000m
PTFE Brown Belt	9,000m	20,000m	20,000m	15,000m	5,000m	20,000m
Blue Belt (together with WCPB*)	60,000m	100,000m	100,000m	100,000m	60,000m	100,000m
White Counter Pressure Block*	60,000m	100,000m	100,000m	100,000m	60,000m	100,000m
Red Roller	60,000m	60,000m	60,000m	60,000m	60,000m	60,000m

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.