

Recommended settings

Other film types



Air cushion type	TEMPERATURE [°C]	Air volume [%]
ClimaFilm-50 (30µm):		
7.1	140-150	30-35
7.2	140-150	30-34
7.3	140-150	36-40
7.4S	140-150	46-50
7.5S	140-150	70-74
8.1	140-150	80-85
8.2	140-150	60-65
8.3*	140-150	65-70
8.4*	140-150	80-85
8.5*	140-150	80-85
8.6*	140-150	80-85
8.3 XL* (MS12)	140-150	100
ClimaFilm-50 (15µm):		
7.1	140-150	30-35
7.2	140-150	30-34
7.3	140-150	36-40
7.4S	140-150	46-50
7.5S	140-150	70-74
8.1	140-150	80-85
8.2	140-150	60-65
8.3*	140-150	65-70
8.4*	140-150	80-85
8.5*	140-150	80-85
8.6*	140-150	80-85
8.3 XL* (MS12)	140-150	100

* Guiding pins recommended

ECO / ClimaFilm-50 (15µm):		
7.1	140-150	30-35
7.2	140-150	30-34
7.3	140-150	36-40
7.4S	140-150	46-50
7.5S	140-150	70-74
8.1	140-150	80-85
8.2	140-150	60-65
8.3*	140-150	65-70
8.4*	140-150	80-85
8.5*	140-150	80-85
8.6*	140-150	80-85
8.3 XL* (MS12)	140-150	100
Super ECO (12µm):		
7.1	140-150	30-35
7.2	140-150	30-34
7.3	140-150	36-40
7.4S	140-150	46-50
7.5S	140-150	70-74
8.1	140-150	80-85
8.2	140-150	60-65
8.3*	140-150	65-70
8.4*	140-150	80-85
8.5*	140-150	80-85
8.6*	140-150	80-85
8.3 XL* (MS12)	140-150	100
Flex (20µm):		
7.1	120-130	30-35
7.2	120-130	30-34
7.3	120-130	36-40
7.4S	120-130	46-50
7.5S	120-130	70-74
8.1	120-130	80-85
8.2	120-130	60-65
8.3*	120-130	65-70
8.4*	120-130	80-85
8.5*	120-130	80-85
8.6*	120-130	80-85
8.3 XL* (MS12)	120-130	100

* Guiding pins recommended

Please consider the recommended Blowing time “BT” for the cushion types

00: Type 7.1/7.2/8.1

01: Type 8.2/8.3/8.3 S/8.3 XL/8.3 XXL/8.4/8.5/8.6/8.7/8.9

02: Type 7.3

03: Type 7.4/7.5

Approx. change of wear parts

Approx. change of wear parts	PaperWave	PlantWave	Climafilm100	PolyWave Ind. ESD/ClimaFilm50	Heavy Duty	PolyWave Eco & Super Eco
	Up to:	Up to:	Up to:	Up to:	Up to:	Up to:
Ceramic Blade per side (4 sides)	35,000m	40,000m	20,000m	30,000m	20,000m	40,000m
Special hardened Blade per side (2 sides)	x	15,000m	x	15,000m	5,000m	15,000m
PTFE Brown Belt	9,000m	20,000m	20,000m	15,000m	5,000m	20,000m
Blue Belt (together with WCPB*)	60,000m	100,000m	100,000m	100,000m	60,000m	100,000m
White Counter Pressure Block*	60,000m	100,000m	100,000m	100,000m	60,000m	100,000m
Red Roller	60,000m	60,000m	60,000m	60,000m	60,000m	60,000m

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.